

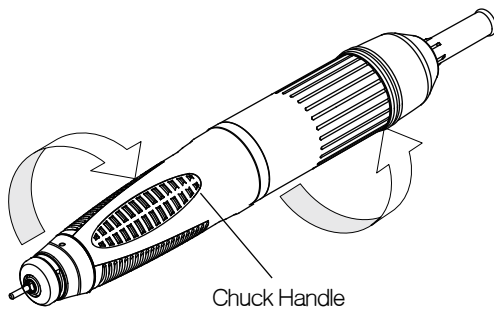
■ Specifications	SDE-BS50C	Input Voltage	NONLOAD RPM	Dimension(mm)		
		DC 30V, 0.5A	1,000~60,000	W	L	D
				212	160	23

■ Specifications	SDE-BM50S1	Input Voltage	NONLOAD RPM	Dimension(mm)		
		DC 30V, 0.5A	1,000~50,000	W	L	D
				231	160	27

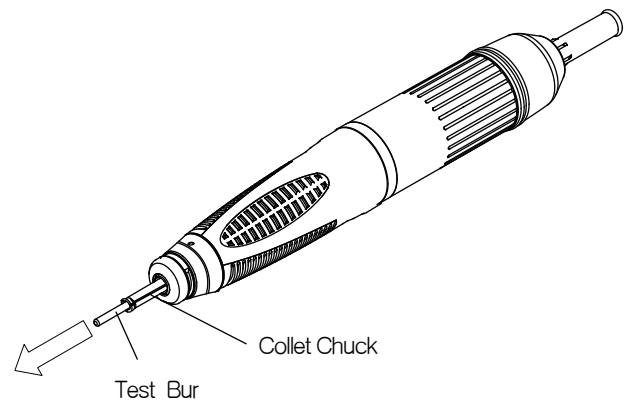
■ Specifications	SDE-BM40S1	Input Voltage	NONLOAD RPM	Dimension(mm)		
		DC 30V, 0.5A	1,000~40,000	W	L	D
				231	160	27

Replacing the Collet Chuck

Step 1. Open the Collet Chuck

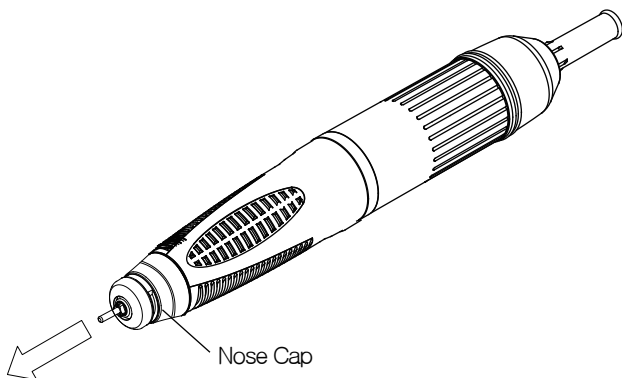


Step 2. Replacing the Collet Chuck

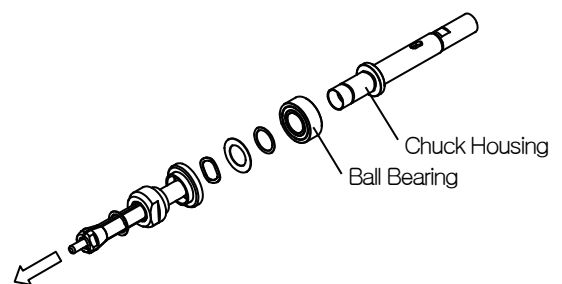


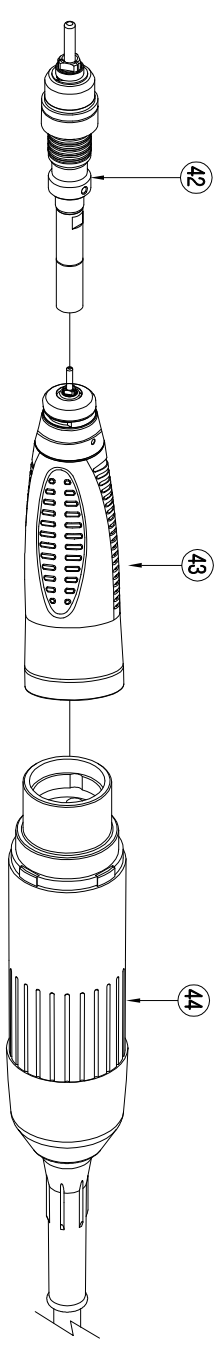
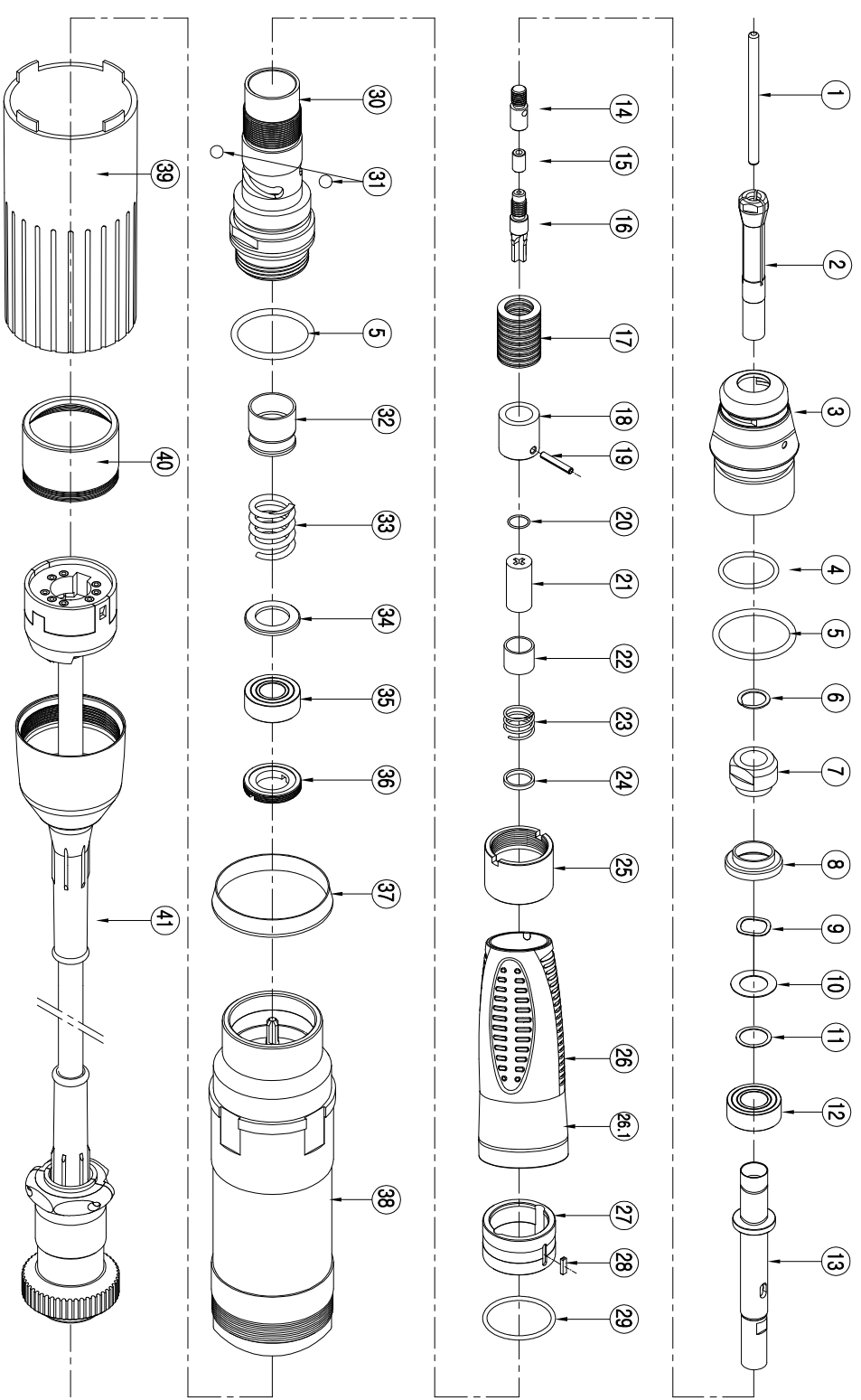
Replacing the Ball Bearing

Step 1. Remove the Nosecone



Step 2. Replacing the Ball Bearing





2차재형/CUSTOM DWG. NO.		1차재형/MATERIAL	
3차/UNSPECIFIED TOLERANCES 0 Place : ±0.5 1 Place : ±0.3 2 Place : ±0.15 3 Place : ±0.25		3차/TREATMENT : ±1° : ±0.5° : ±0.25°	
2차/DWG 15.06.12 이경복	1차/DWG 15.06.12 이경복	3차/DATE 15.06.12 김우민	3차/NAME 15.06.12 김우민
3차/APP 15.06.12 김우민		3차/SIGN	3차/TITLE BH40S1 본해도
3차/3D ANGLE		3차/SCALE 1/1	
3차/REV. 9		3차/REVISION NO. BH40S1-0-003-00-09	
3차/SAEYANG MICROTCH			