

# Test Report

(Electronic version)

Verification Website: [www.gttc.net.cn](http://www.gttc.net.cn)

Verification Code: UJCM-1737-04

No: **20R002628**

Issue Date: 2020-06-04

Applicant: XIANTAO HONGWEI NON-WOVEN FABRIC PRODUCTS CO.,LTD  
Address: TAIZIHU INDUSTRIAL PARK, XIANTAO CITY, HUBEI, CHINA

Information confirmed by applicant:

Disposable medical face mask

Quantity: 60 pieces

Type: Face mask with elastic for adult: 17.5\*9.5cm

Standard Adopted:

ASTM F 2100-2019 <Standard Specification for Performance of Materials Used in Medical Face Masks>

Date Received/Date Test Started: 2020-05-20

Conclusion:

Bacterial filtration efficiency (BFE)	M
Differential pressure	M
Resistance to penetration by synthetic blood	M
Flammability	M

Note: "M"-Meet the standard's requirement "F"-Fail to meet the standard's requirement "---"-No comment

Remark:

All the tested items are tested under the standard condition (except for indication).

Copies of the report are valid only re-stamped.

The experiment was carried out at No.1, Zhujiang Road, Panyu District, Guangzhou, Guangdong, P.R.China.

Approved By:

Yuan Liu

Yuan Liu Engineer

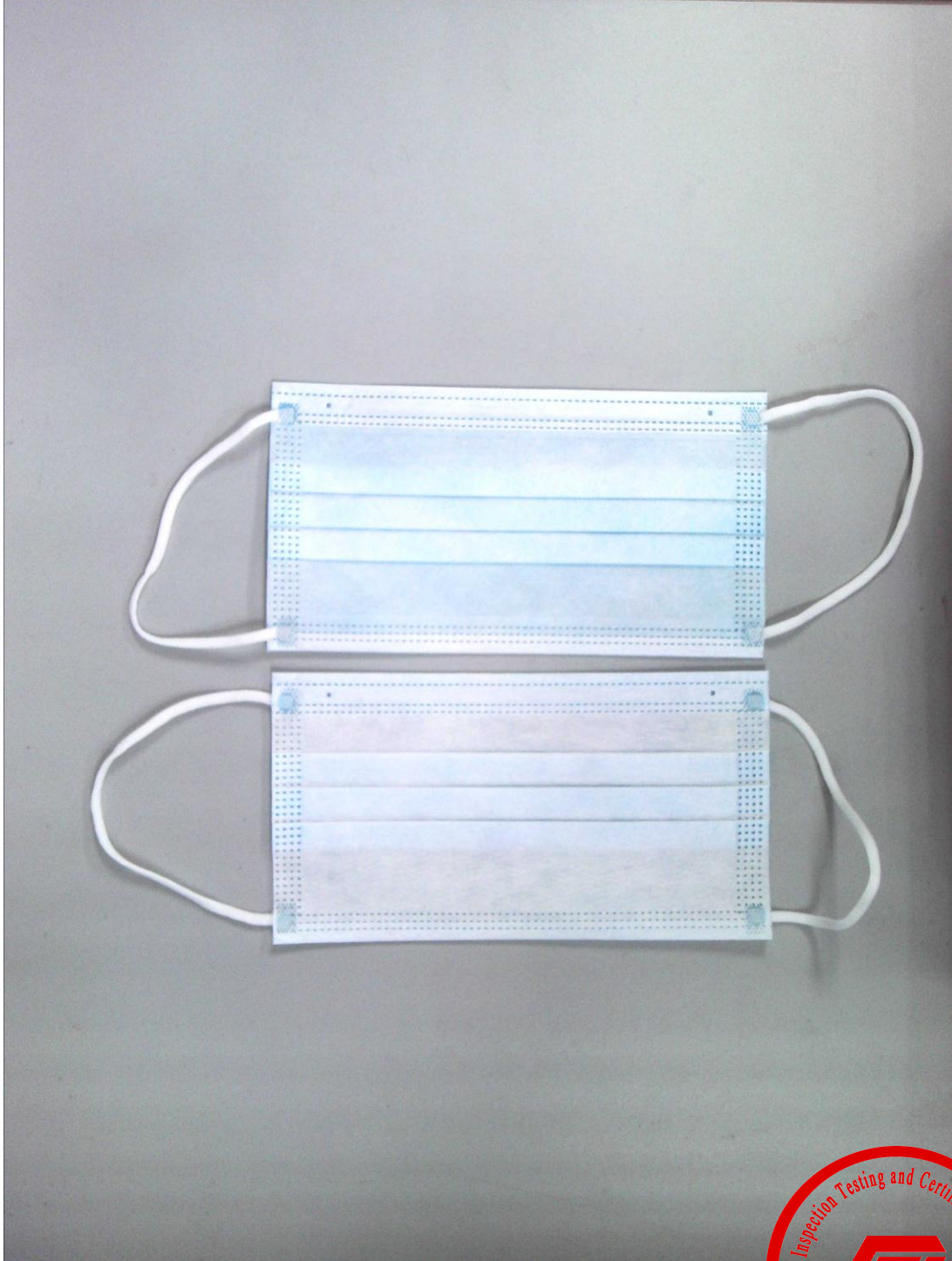


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## Bacterial filtration efficiency (BFE)

Test Method: ASTM F 2101-2019

### Test principle:

The medical face mask material is clamped between a six-stage cascade impactor and an aerosol chamber. The bacterial aerosol is introduced into the aerosol chamber using a nebulizer and a culture suspension of Staphylococcus aureus. The aerosol is drawn through the medical face mask material using a vacuum attached to the cascade impactor. The six-stage cascade impactor uses six agar plates to collect aerosol droplets which penetrate the medical face mask material. Control samples are collected with no test specimen clamped in the test apparatus to determine the upstream aerosol counts. The agar plates from the cascade impactor are incubated for 48 h and counted to determine the number of viable particles collected. The ratio of the upstream counts to the downstream counts collected for the test specimen are calculated and reported as a percent bacterial filtration efficiency.

### Test equipment:

Incubator  
Electronic balance  
Autoclave  
Experimental system for bacterial filtration efficiency (BFE) of mask

### The environmental conditions of the laboratory and test condition:

Total bacteria: 0 CFU/plate  
Total fungi: 0 CFU/plate  
Blank experiment: Aseptic growth  
Test environment temperature: 24.5°C, Relative humidity: 56.0%  
Culture Medium: TSA agar medium  
Culture temperature: 37°C, Culture time: 48h  
Test bacteria : staphylococcus aureus ATCC 6538  
Concentration of bacterium:  $5.0 \times 10^5$  CFU/ml  
Positive control average (C):  $1.9 \times 10^3$  CFU  
Negative monitor count: <1 CFU  
Test area: 49 cm<sup>2</sup>  
Dimensions of the test specimens: 15cm×15cm  
Flow rate: 28.3 l/min  
Pretreatment: Condition each specimen for 4 h by exposure to a temperature of (21 ±5)°C and a relative humidity of (85 ±5)%  
Mean particle size: 3.0 μm  
The medical face mask in contact with the bacterial challenge: inside



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**Results:**

Sample	T	BFE (%)	Requirement (%)	Performance Level	Conclusion
1	23	98.78	≥95 ASTM F 2100-2019	Level 1	Pass
2	21	98.89			
3	15	99.21			
4	21	98.89			
5	22	98.84			

**Remarks:**

For each test specimen calculate the bacterial filtration efficiency B, as a percentage, using the following formula:

$$B = (C - T) / C \times 100$$

where

B is bacterial filtration efficiency (BFE), %;

C is positive control average;

T is the total plate count for the test specimen.



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## Differential pressure

**Test method:** EN 14683:2019+AC:2019 Annex C

## Test principle:

This procedure was performed to evaluate the differential pressure of the medical face mask material by measuring the air exchange pressure through a measured surface area at a constant air flow rate.

## Test equipment:

GTTC-YLC-1 Apparatus for measuring differential pressure

## The environmental conditions of the laboratory and test condition:

Air flow: 8 l/min

Test area: 4.9cm<sup>2</sup>

Pretreatment: Condition each specimen for a minimum of 4 h by exposure to a temperature of (21 ±5)°C and a relative humidity of (85 ±5)%

General location of the areas of the mask the differential measurements:specimen center



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Results:

Sample	Differential pressure (mmH <sub>2</sub> O/cm <sup>2</sup> )	Requirement (mmH <sub>2</sub> O/cm <sup>2</sup> )	Performance Level	Conclusion
1	3.74	<5.0 ASTM F 2100-2019	Level 1	Pass
2	3.81			
3	3.88			
4	3.52			
5	4.42			



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## Resistance to penetration by synthetic blood

Test method: ASTM F1862/F1862M-2017

### Test principle:

A volume of synthetic blood is disbursed at a specimen mask by a pneumatically controlled valve from a set distance to simulate the impact (splatter) of blood or other body fluid onto the specimen. The velocity and volume of fluid are set to simulate a given healthcare scenario. Any evidence of synthetic blood penetration on the inner facing of the medical face mask (side contacting the wearer's face) constitutes a failure. Results are reported as pass/fail. Specimen medical face masks are evaluated at velocities of 450, 500, and 635 cm/s. These correspond to the velocity exiting a small arterial puncture at human blood pressures of 10.7, 16.0, and 21.3 kPa (80, 120, and 160 mmHg). Test results are reported at each velocity or corresponding pressure, and the medical face mask is rated at the highest corresponding blood pressure for which medical face mask specimens demonstrate an acceptable quality limit of 4.0.

### Test equipment:

Test apparatus for synthetic blood penetration LFY-227  
Air compressor  
Graduated cylinder  
Electronic balance  
Targeting plate

### The environmental conditions of the laboratory and test condition:

Condition each specimen for a minimum of 4 h by exposure to a temperature of  $(21 \pm 5)^\circ\text{C}$  and a relative humidity of  $(85 \pm 5)\%$   
Surface tension of synthetic blood: 0.042 N/m



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**Results:**

Sample	Measured value		Requirement (mmHg)	Performance Level	Conclusion
	Pressure				
	80 mmHg				
1	pass		≥80 ASTM F 2100-2019	Level 1	Pass
2	pass				
3	pass				
4	pass				
5	pass				
6	pass				
7	pass				
8	pass				
9	pass				
10	pass				
11	pass				
12	pass				
13	pass				
14	pass				
15	pass				
16	pass				
17	pass				
18	pass				
19	pass				
20	pass				
21	pass				
22	pass				
23	pass				
24	pass				
25	pass				
26	pass				
27	pass				
28	pass				
29	pass				
30	pass				
31	pass				
32	pass				
<b>Final result</b>	pass				

**Remarks:**

An acceptable quality limit of 4.0 % is met for a single sampling plan when 29 or more of the 32 tested specimens show "pass" results.





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## Flammability

**Test method:** 16 CFR Part 1610

## Test principle

Each specimen cut from the textile shall be inserted in a frame, brushed if it has a raised-fiber surface, and held in a special apparatus at an angle of 45 °. A standardized flame shall be applied to the surface near the lower end of the specimen for 1 second, and the time required for the flame to proceed up the fabric a distance of 127 mm (5 in) shall be recorded. A notation shall be made as to whether the base of a raised-surface textile fabric ignites or fuses.

## Test equipment:

Flammability apparatus

Drying oven

Brushing device

## The environmental conditions of the laboratory and test condition:

Pretreatment: the specimens shall be dried in the oven for 1 h at 105 °C

Type of gas: tetrane



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**Results:**

Sample	Burning time before washing		Flammability class	Requirement	Performance Level	Conclusion
	Length (Face)	Width (Face)				
1	IBE	IBE	Class 1, Normal Flammability	Class 1, Normal Flammability ASTM F 2100-2019	Level 1	Pass
2	IBE	IBE				
3	IBE	IBE				
4	IBE	IBE				
5	IBE	IBE				
Average	IBE	IBE				
Final result	IBE					
Flammability characteristic	Melt					

**Remarks:**

IBE---Ignited, but extinguished.



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————End of Report————